



Technical-approval-with-product certificate K109430/04

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Replaces K109430/03

Page 1 of 3

PE-X/Al multilayer piping system

STATEMENT BY KIWA

With this technical-approval-with-product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

RIIFO EU BV

as specified in this technical-approval-with-product certificate and marked with the Kiwa®-mark in the manner as indicated in this technical-approval-with-product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL K536-E Plastics piping systems of PE-X/Al intended for transport of hot and cold drinking water" 15 December 2011 inclusive amendment sheet dated 13 March 2018.

Ron Scheepers
Kiwa

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

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**Certification process
consists of initial and
regular assessment of:**

- quality system
- product

PE-X/Al multilayer piping system

TECHNICAL SPECIFICATION**Subject**

PE-X/Al multilayer piping system

Product characteristics

The product complies to BRL K536-E Plastics piping systems of PE-X/Al intended for transport of hot and cold drinking water.

The system consists of:

- PE-Xb/Al pipes from RIIFO EU BV. (certificate K110055);
- metal press fittings (type F18) from RIIFO EU BV. (certificate K109745).

Specification

The dimensions of the pipe in the table below are part of this certificate.

Nominal outside diameter (mm)	Wall thickness (mm)	Wall thickness aluminum layer (mm)
16	2,0	0,21
20	2,0	0,27
26	3,0	0,32
32	3,0	0,37

Remarks:

Fittings are press fittings (type F18) and shall be pressed with an H, TH or U-profile with equipment recommended by the manufacturer.

Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.



The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

MARKING

The products shall be marked with the Kiwa-mark.

Pipes

The minimum required marking on the pipes shall be:

- **KIWA**  or  * + class 2/ 10 bar;
- material identification: PE-Xb;
- the build up of the pipe: PE-X/Al/PE-X;
- certificate number of accompanying technical approval-with-product certificate of the piping system;
- the manufacturer's name, trade name, system name or logo;
- nominal outside diameter in mm;
- nominal wall thickness of the pipe in mm;
- production code.





The realization of the marks is as follows: clearly, durable and indelible at intervals of not more than 2 meters.

*) for smaller diameters permitted by Kiwa.

Fittings

PE-X/Al multilayer piping system


The minimum required marking on the fittings shall be:

- **KIWA**  or on small products  or  or **KK** * or **KK** * (if not possible **KIWA**  only on the smallest packaging unit)**;
- the manufacturer's name, trade name or logo;
- nominal outside diameter of the corresponding pipe;
- production code.

Location of the marks: on every fitting.

The realization of the marks is as follows: clearly, durable and indelible.

The smallest packaging unit of the fittings are provided with at least the following information:

- **KIWA**  ;
- certificate number of the accompanying technical approval-with-product certificate of the piping system, according the marking of the belonging pipe;
- the manufacturer's name, trade name, system name or logo;
- material identification if the fitting body is made of plastics;
- nominal outside diameter and nominal wall thickness of the corresponding pipe in mm.

Location of the marks: on every package.

The realization of the marks is as follows: clearly, durable and indelible on every packaging.

*) for small fittings marking with only KK is permitted.

**) only after approval by Kiwa.

LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

APPLICATION AND USE

The medium pipes and fittings are designed for drinking water installations with a lifetime of 50 years at an operating temperature profile according to class 2 of NEN-ISO 10508 and an allowable working pressure of maximum 10 bar.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- RIIFO EU BV
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.